

## Applications of Microbial Enzymes in Industries

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### Abstract

Microbial enzymes, produced by microorganisms such as bacteria, fungi, and algae, have emerged as indispensable biocatalysts across multiple industrial sectors due to their efficiency, versatility, and activity under diverse environmental conditions. This review aims to highlight the major industrial applications of microbial enzymes and synthesize evidence on their functional roles in contemporary bioprocesses. More than 80 published articles, textbooks, and newsletters were retrieved from reputable platforms, of which approximately 50 were selected for detailed analysis based on relevance and quality. The reviewed literature shows that enzymes now play critical roles in everyday life, with broad applications in medicine, pharmacy, environmental remediation, food processing, detergent manufacture, and energy production. In the detergent industry, amylases, lipases, and proteases are used to break down starch, fats, oils, and proteins, thereby enhancing washing efficiency. In the food sector, microbial enzymes support milk hydrolysis in cheese production, contributing to characteristic flavour development, and are widely employed in fruit juice clarification. In the energy sector, cellulases, xylanases,

and lignin-degrading enzymes enable the breakdown of lignocellulosic substrates to release reducing sugars for biofuel production. Medically, L-asparaginase has been used in the treatment of leukaemia, while laccases are applied in the degradation of dyes and the reduction of chemical waste in environmental applications. The diversity of microbial sources allows these enzymes to function under extreme conditions, expanding their usability across varied industrial environments. Overall, the review concludes that microbial enzymes have extensive and growing industrial relevance, underscoring the need for continued research and development to optimize their production, stability, and application in sustainable biotechnological processes.

**Keywords:** Microbial Enzymes; Industrial Applications; Biocatalysis; Food and Detergent Industries; Biofuel Production.

## Introduction

Microbial enzymes are proteinaceous substances produced by microorganisms which speed up the rate of reaction. These enzymes are highly specific, efficient, and capable of functioning under a wide range of environmental conditions (Fasiku *et al.*, 2023a). These conditions include varying pH and temperature, thereby making them highly valuable in industrial applications (Fasiku *et al.*, 2023a). Bacteria and fungi are involved in the production of microbial enzymes (Olanbiwoninu and Fasiku, 2015; Fasiku *et al.*, 2020; Wakil *et al.*, 2020; Fasiku *et al.*, 2023a). Easy production of microbial enzymes makes them scalable and hence a preferable option to enzymes derived from plant and animal sources (Adrio and Demain, 2014). Examples of microbial enzymes are amylases (Fasiku *et al.*, 2020), lipases (Abdelaziz *et al.*, 2025), laccases (Fasiku *et al.*, 2023b), phytases (Zhang *et al.*, 2025), xylanases (Fasiku *et al.*, 2023a), cellulases (Onilude *et al.*, 2015), lignases (Fasiku *et al.*, 2023b), tannase (Wakil *et al.*, 2020), and others. Microbial enzymes serve various functions and applications in the industries (Chapman *et al.*, 2018).

Fermentation techniques are used in the production of microbial enzymes. During the fermentation process, microorganisms are cultured in a controlled environment to produce enzymes. This is followed by the recovery of enzymes and their applications (Raveendran *et al.*, 2018). Advancements have been made in biotechnology such that microbes can be genetically modified to give a higher yield of enzymes.

Microbial enzymes are applied in the baking and starch processing industries. Starches are hydrolysed into fermentable sugars by amylases, thereby improving the consistency and softness of bread. This increases the volume of bread and also increases its shelf life by preventing staling (Raveendran *et al.*, 2018). Hydrolysis of milk protein is carried out by proteases, which accelerate the ripening process of cheese and enhance its flavour profiles (Raveendran *et al.*, 2018). The hydrolysis of milk fats by lipases contributes to the development of characteristic flavours of cheese (Liu and Kokare, 2017). Amylase, cellulase and pectinase are involved in the clarification of fruit juice (Ozyilmaz and Gunay, 2023). L-asparaginases have been utilised in the treatment of leukaemia.

Microbial enzymes such as amylase, lipase, protease and others are used in detergent-producing industries. Amylase removes starch-based stains, thereby ensuring effective cleaning in laundry and dishwashing (Raveendran *et al.*, 2018). Lignin-degrading enzymes are used in breaking down lignin in lignocellulosic substrates, thereby allowing cellulase and other enzymes to gain access to cellulose and the hemicellulose parts, releasing fermentable sugar for biofuel production (Fasiku *et al.* 2023b; 2023c). Laccases degrade organic pollutants, such as dyes and phenols, found in wastewater during bioremediation (Sharma *et al.*, 2020). This review investigated the applications of microbial enzymes in industries.

### Sources of Microbial Enzymes

Bacteria, fungi and microalgae are utilised in the production of microbial enzymes (Vingiani *et al.*, 2019; Fasiku *et al.*, 2023a). Microorganisms are screened for their ability to produce the enzyme of choice before they are selected for the production of the interested enzymes (Fasiku *et al.*, 2020; Fasiku *et al.*, 2023b). The same enzyme from different microorganisms might not have the same potential. The source of enzymes is important in the characterisation of microbial enzymes. While some enzymes might be active in extreme conditions, others will not. The stability, effectiveness and yield of enzymes are organism-dependent (Fasiku *et al.*, 2023a).

Many bacteria have been used in the production of enzymes. Their short generation time, easy manipulation of their genetic makeup and their diversity gave them preference over non-microbial enzymes. Some bacteria that have been widely utilised in producing enzymes are *Bacillus*, *Escherichia*, *Streptomyces*, *Lactobacillus*, *Clostridium*, and *Pseudomonas*

species. *Bacillus* species have been known for their ability to produce a variety of enzymes (Fasiku *et al.*, 2020). For instance, Fasiku *et al.* (2023a) produced xylanase with *Bacillus megaterium*. *Bacillus subtilis* has been used in the production of many enzymes, such as amylase (Mageed *et al.*, 2023), protease (Mahmoud *et al.*, 2021; Khan *et al.*, 2023), cellulase (Fouda *et al.*, 2023), and tannase (Govindarajan *et al.*, 2025). The production of protease (Abdella & Ahmed, 2025), amylase (Kholikov *et al.*, 2025), Cellulase (Shyaula *et al.*, 2023) and other enzymes has been carried out with *Bacillus licheniformis*.

*Escherichia coli* is used for the production of recombinant enzymes due to its genome, which is well characterised, in addition to easy genetic manipulation (Adrio and Demain, 2014). Therapeutic enzymes such as L-asparaginase (Lefin *et al.*, 2025), urate oxidase (Zhao *et al.*, 2022), glucarpidase (Vakili *et al.*, 2021), and hyaluronidase (Avsharian *et al.*, 2024) are produced by *Escherichia coli*. *Lactobacillus* species belong to the group of lactic acid bacteria and produce enzymes (proteases and lactases) that are crucial in the fermentation of dairy products such as yoghurt and are also important in the production of cheese (Zhang *et al.*, 2024). Enzymes produced by *Lactobacillus* species during fermentation improve the flavour and texture of products in the food industry.

Several fungi have been reported in the production of various enzymes. *Pleurotus* spp., *Aspergillus* spp., *Lentinus* spp., *Trichoderma* spp., *Penicillium* spp., *Phanerochaete* spp., *Rhizopus* spp., *Mucor* spp., *Saccharomyces* spp. and *Trichoderma* spp. are some of the fungi that have been utilised for the production of different enzymes (Fasiku *et al.*, 2023a; Fasiku *et al.*, 2023b; Afolabi *et al.*, 2024; Struszczyk-Swita *et al.*, 2024; Wang *et al.*, 2024; Zhao *et al.*, 2024; Ricaczeki *et al.*, 2025). Microalgae grow rapidly and produce enzymes that are important for biotechnological use (Vingiani *et al.*, 2019). Some of the microalgae that have been reported in the production of enzymes are *Phaeodactylum* spp., *Chlorella* spp., *Chlamydomonas* spp., *Nannochloropsis* spp., *Ostreococcus* spp., *Thalassiosira* spp., *Fistulifera* spp., *Dunaliella* spp., *Pseudo-nitzschia* spp., *Karenia* spp., *Tetraselmis* spp., *Haematococcus* spp., *Amphidinium* spp., *Gambediscus* spp., *Trebouxia* spp., *Selenastrum* spp. and *Azadinum* spp. (Vingiani *et al.*, 2019). Some enzymes and their sources are shown in Table 1.

Table 1: Microbial enzymes and their sources

Enzymes	Source	References
Xylanase	<i>Bacillus megaterium</i>	Fasiku <i>et al.</i> , 2023a
	<i>Aspergillus niger</i> GIO	Fasiku <i>et al.</i> , 2023a
	<i>Lentinus squarrosulus</i> , <i>Pleurotus ostreatus</i>	Fasiku <i>et al.</i> , 2023b
Cellulase	<i>Lentinus squarrosulus</i> , <i>Pleurotus ostreatus</i>	Fasiku <i>et al.</i> , 2023b
	<i>Bacillus</i> species	Fasiku <i>et al.</i> , 2020; Olanbiwoninu <i>et al.</i> , 2022
	<i>Bacillus licheniformis</i>	Shyaula <i>et al.</i> , 2023
	<i>Torulopsis sphaerica</i> , <i>Candida krusei</i> , <i>Candida utilis</i> , <i>Kloeckera apiculata</i> , <i>Pichia canadensis</i> , <i>Rhodotorula rubra</i>	Onilude <i>et al.</i> , 2015
Lipase	<i>Bacillus</i> species	Olanbiwoninu <i>et al.</i> , 2022
	<i>Bacillus subtilis</i> , <i>Pseudomonas aeruginosa</i>	Abubakar <i>et al.</i> , 2024
Laccase	<i>Lentinus squarrosulus</i> , <i>Pleurotus tuber-regium</i> , <i>Pleurotus ostreatus</i>	Fasiku <i>et al.</i> , 2023b
Lignase	<i>Lentinus squarrosulus</i> , <i>Pleurotus tuber-regium</i> , <i>Pleurotus ostreatus</i>	Fasiku <i>et al.</i> , 2023b
Tannase	<i>Aspergillus japonicus</i> , <i>A. tamarii</i> and <i>Neosartorya fumigata</i>	Wakil <i>et al.</i> , 2020
	<i>Bacillus subtilis</i> KMS2-2	Govindarajan <i>et al.</i> , 2025
Protease	<i>Bacillus</i> species	Fasiku <i>et al.</i> , 2020; Olanbiwoninu <i>et al.</i> , 2022
	<i>Bacillus subtilis</i>	Mahmoud <i>et al.</i> , 2021; Khan <i>et al.</i> , 2023
Amylase	<i>Bacillus</i> species	Fasiku <i>et al.</i> , 2020; Olanbiwoninu <i>et al.</i> , 2022
	<i>Bacillus subtilis</i> , <i>Aspergillus niger</i>	Mageed <i>et al.</i> , 2023
	<i>Bacillus licheniformis</i> 104.K	Kholikov <i>et al.</i> , 2025

### Classification of Microbial Enzymes

Microbial enzymes can be classified based on their catalytic functions as defined by the Enzyme Commission (EC) system, which organises enzymes into six different classes.

These classes are oxidoreductases, transferases, hydrolases, lyases, isomerases, and ligases (Robinson, 2015). Through this system, industries can select enzymes with specific activities. Hydrolases are the most used enzymes as a result of their ability to efficiently break down complex substrates.

Hydrolases are enzymes which break down large molecules into smaller ones with the addition of water. Examples are proteases, amylases, lipases, and cellulases. They play important roles in the digestion of food. They are also involved in cellular signalling and different metabolic reactions taking place in the cells. Proteases are known to hydrolyse peptide bonds; hence, they play an important role in detergents by removing stains which are protein-based, like blood and food (Fasiku *et al.*, 2020). In the pharmaceutical industry, they are used for synthesising peptides and antibiotics. They are stable and highly specific, making them ideal for industrial-scale applications (Singh *et al.*, 2016).

Amylases are known to break down starches into sugars and, hence, are essential for baking as they increase the consistency of the dough. They are also essential in the production of bioethanol. Their versatility extends to the clarification of beverages, like in the production of beer (Raveendran *et al.*, 2018). Lipases are known to catalyse lipid hydrolysis and transesterification, which are used in food processing for the enhancement of flavour (e.g., cheese ripening) and in biofuels for the production of biodiesel from vegetable oils (Gurung *et al.*, 2013). Cellulases are enzymes which break down cellulose into glucose, which are important for the production of biofuel from lignocellulosic biomass and textile bio-polishing, thereby reducing fabric pilling and improving softness (Sarmiento *et al.*, 2015).

Oxidoreductases are enzymes which are involved in oxidation-reduction reactions. They catalyse the oxidation reaction where the electrons tend to travel from one form of a molecule to the other. Laccases belong to this group and catalyse oxidation reactions. Laccases are widely used in bioremediation to break down pollutants (e.g., dyes, phenols) and in the paper industry for lignin breakdown, promoting eco-friendly processes (Sharma *et al.*, 2020). The Transferases enzymes help in the transportation of the functional group among acceptors and donor molecules. Glucosyltransferases transfer glycosyl groups, which are used in functional food production to synthesise oligosaccharides with prebiotic properties, enhancing gut health (Liu and Kokare, 2017).

Lyases are involved in the breaking down of large molecules by means other than hydrolysis and oxidation. Pectin lyases and pectate lyases are examples of lyases and can be used in fruit juice clarification, breaking down pectin to improve juice yield and clarity (Chapman *et al.*, 2018). The isomerase enzymes catalyse the structural shifts present in a molecule, thus causing the change in the shape of the molecule. Glucose isomerases are known to convert glucose to fructose, which is essential for the production of high-fructose corn syrup in the food industry (Robinson, 2015). The ligase enzymes are known to catalyse the catalysis of ligation process. Although they are not as common as others, ligases are used in biotechnology for the manipulation of DNA and in the synthesis of complex molecules. They are useful in pharmaceutical applications (Liu and Kokare, 2017).

## **Applications of Microbial Enzymes in Industries**

### Enhancement of Industrial Efficiency and Sustainability

Microbial enzymes lower activation energy at various temperatures and pH levels, thereby lowering the cost of operation (Sharma *et al.*, 2020). Microbial enzymes increase reaction rate, for instance, amylases from *Aspergillus oryzae* hydrolyse starch in less than an hour compared to chemical methods, which take a longer time and require higher temperatures (Raveendran *et al.*, 2018). Cellulases derived from *Trichoderma reesei* degraded lignocellulosic biomass into simple sugars that can be fermented into other products. This is particularly useful in the production of biofuel as it resulted in an improvement in the yield when compared to other mechanical methods (Sarmiento *et al.*, 2015).

Microbial enzymes are used in the treatment of industrial wastewater (Pandey *et al.*, 2017). The global demand for greener and cleaner technology is supported by the use of enzymes in the treatment of wastewater. In the production of dairy products, proteases help enhance the texture of the cheese by breaking down the protein in the milk, thereby ensuring consistent quality (Raveendran *et al.*, 2018). Lipases from *Candida rugosa* in the food industry are known to improve the rate of emulsification. This results in prolonged shelf life and enhances the sensory properties of products such as margarine and baked goods (Gurung *et al.*, 2013).

### Applications in the Food and Beverage Industry

Microbial enzymes are used in the food and beverage industry to enhance the quality of products, make processing easier and meet the demand of customers for natural and sustainable products. They improve the texture, flavour, and shelf life of products while reducing the cost of production and negative impact on the environment. Starch was hydrolysed into fermentable sugars by amylases obtained from *Aspergillus oryzae*, improving the consistency and softness of bread, thereby increasing the volume of the bread by 10-15% and also extending the shelf life by preventing staling (Raveendran *et al.*, 2018). Xylanases derived from *Bacillus subtilis* broke down hemicellulose in flour, thereby enhancing the elasticity of the dough and also reducing the time taken to mix, which lowers energy costs (Gurung *et al.*, 2013).

Milk protein hydrolysis is facilitated by proteases from *Aspergillus niger* and *Lactobacillus* species, thereby accelerating the ripening process of cheese and enhancing flavour profiles. This reduces maturation time by up to 50% (Raveendran *et al.*, 2018). Lipases from *Rhizopus oryzae* contribute to the development of characteristic cheese flavours, such as in blue cheese, by hydrolysing milk fats into aromatic compounds (Liu and Kokare, 2017). In the same vein, lipase from *Aspergillus niger* reduced the time for ripening of cheese (Abada, 2019). Transglutaminase has been used in protein cross-linking, while proteinases from *Bacillus* and *Aspergillus* species have been employed to reduce the time for cheese ripening (Abada, 2019). Milk coagulation has been achieved by proteinase from *Aspergillus* sp., and catalase is involved in cheese processing. Other enzymes such as amylase, lactase, and rennet are utilised in the dairy industry (Abada, 2019).

Pectinases obtained from *Aspergillus niger* break down pectin in fruit juices. They improve the clarity and yield by 20–30%. This is critical for producing clear apple and citrus juices (Chapman *et al.*, 2018). Many juices, such as banana juice, pear juice, apple juice, orange juice and grape juice, have been clarified with microbial enzymes (Shwe and Win, 2019; Sondhi *et al.*, 2021; Bamigboye *et al.*, 2022; Hossain *et al.*, 2024).  $\beta$ -Glucosidases from *Saccharomyces cerevisiae* enhance wine aroma by releasing volatile compounds from grape glycosides, improving sensory quality (Raveendran *et al.*, 2018).

#### Applications in the Pharmaceutical and Medical Industry

Microbial enzymes are important in pharmaceutical industries for developing complex drugs, diagnostic tools, and they also enable therapeutic applications. They are highly specific and efficient, making them ideal for precision medicine. Penicillin acylase

and peroxidase are utilised in the synthesis of semisynthetic antibiotics and antimicrobials (Liu and Kokare, 2017). Lipase from *Candida rugosa* is used to produce lovastatin, which is capable of reducing the serum content of cholesterol (Shrivastava *et al.*, 2019). Nattokinase is a serine proteinase derived from *Bacillus subtilis* and has effect on some of the factors (factor VIII, factor VII and fibrinogen) involved in blood clotting. The use of nattokinase could be regarded as a nutraceutical for cardiac disorders (Shrivastava *et al.*, 2019).

L-Asparaginase derived from *Erwinia Chrysanthemi* is known to be used in the treatment of acute lymphoblastic leukaemia by reducing L-asparagine. This results in the inhibition of cancer growth cells with reduced or no side effects (Singh *et al.*, 2016). L-asparaginase, urate oxidase, glucarpidase, and hyaluronidase produced by *Escherichia coli* are utilised as therapeutic enzymes (Vakili *et al.*, 2021; Zhao *et al.*, 2022; Avsharian *et al.*, 2024; Lefin *et al.*, 2025). Proteases from *Bacillus* species are used in the production of formulations that are used to treat wounds (Chapman *et al.*, 2018). Taq polymerase from *Thermus aquaticus* is very important for PCR-based diagnostics. It enables the quick detection of pathogens like SARS-CoV-2 that has high sensitivity. Glucose oxidase derived from *Aspergillus niger* was used in biosensors for monitoring blood glucose levels in diabetic patients and offers accurate and real-time results (Wong *et al.*, 2008).

#### Applications in Textile and Detergent Industry

Microbial enzymes are widely used in the production of textiles and detergents. They are used to improve the quality of products, reduce the impact on the environment and also to enhance the overall efficiency of the process. They offer a sustainable replacement to the traditional chemical processes. In the textile industry, cellulases derived from *Trichoderma reesei* are useful in biopolishing and also in the removal of microfibrils from cotton fabrics in order to increase the softness and also the general appearance of the fabric (Cavaco-Paulo, 1998; Araújo *et al.*, 2008). *Aspergillus niger* produced pectinases, which could facilitate bio-sourcing. They removed impurities from cotton fibres, thereby improving the uptake of dye and reduces chemical waste (Gurung *et al.*, 2013). Laccases of *Trametes versicolor* are used in bleaching denim; they are used to replace harsh chlorine-based agents and also reduce environmental pollution (Sharma *et al.*, 2020).

Proteases from *Bacillus subtilis* break down stains, which are protein-based, like blood. They improve cleaning efficiency at lower temperatures, thereby saving energy (Singh *et al.*, 2016). Lipases, which are derived from *Candida rugosa*, can target lipid stains,

thereby increasing the performance in cold washing water. This aligns with the demand for eco-friendly products by customers (Chapman *et al.*, 2018). Amylases remove starch-based stains, thereby ensuring there is effective cleaning in laundry and dishwashing formulations (Raveendran *et al.*, 2018).

#### Applications in Biofuel and Waste Management

Microbial enzymes are important in the production of biofuel and also in the management of waste. they support the transition to renewable energy and sustainable treatment of waste. Cellulases and hemicellulases derived from *Trichoderma reesei* are known to hydrolyse lignocellulosic biomass into fermentable sugars. This enables the production of bioethanol with yields which are sometimes up to 80% higher than chemical methods (Sarmiento *et al.*, 2015). Lignocellulosic substrates treated with *Pleurotus ostreatus*, with the ability to produce cellulase, xylanase and lignin-degrading enzymes, released more reducing sugar for bioethanol production than untreated ones (Fasiku and Wakil, 2021; Fasiku and Wakil, 2022). Lipases derived from *Rhizopus oryzae* can catalyse the transesterification of vegetable oils into biodiesel. This results in a greener and safer alternative to fossil fuels, thereby resulting in the reduction of the emission of greenhouse gases (Gurung *et al.*, 2013).

Laccases from *Trametes versicolor* can degrade organic pollutants, such as dyes and phenols that are found in wastewater, therefore achieving up to 90% pollutant removal in the process of bioremediation (Sharma *et al.*, 2020). Proteases and cellulases derived from *Bacillus* and *Aspergillus* species enhanced the process of composting by breaking down organic waste, thereby leading to a reduction in the volume of landfills and production of compost that is rich in nutrients (Pandey *et al.*, 2016).

#### Advantages of microbial enzymes

Microbial enzymes are important in modern biotechnology because of the various advantages they possess. The ability of microorganisms to grow rapidly on wastes/ inexpensive substrates reduces the cost of microbial enzymes when compared with enzymes from other sources, such as plants and animals. They are highly specific and effective, and their production can be easily optimised (Fasiku *et al.*, 2023a). The diversity of microorganisms also gave their enzymes the ability to function effectively over a wide range of conditions, like pH and temperature. Microbial enzymes are eco-friendly. The use of microbial enzymes applies to diverse industries, and this is due to their range of catalytic functions (Chapman *et al.*, 2018).

## Challenges of using microbial enzymes

Although microbial enzymes have many advantages, there are challenges with their use. A lot of enzymes lose their ability under harsh conditions like high temperature and extreme pH, which makes them require stabilising techniques such as immobilisation (Oke *et al.*, 2023). The cost of purification of microbial enzymes is high, like about 60% of the cost of production goes into downstream processes, which limits scalability for some applications (Pandey *et al.*, 2016). There is a possibility of contamination during the production of microbial enzymes. Enzymes which are produced through genetically modified microbes face strict safety and environmental regulations that lead to a delay in market entry in some regions (Wang *et al.*, 2020).

## Conclusion

The major microorganisms involved in the production of microbial enzymes are *Bacillus*, *Escherichia*, *Streptomyces*, *Lactobacillus*, *Clostridium*, *Pseudomonas*, *Candida*, *Saccharomyces*, *Pichia*, *Torulopsis*, *Kloeckera*, *Rodotorula*, *Lentinus*, *Pleurotus*, *Aspergillus*, *Neosartorya*, and *Chlorella* species. Microbial enzymes such as amylase, cellulase, protease, xylanase, lipase, laccase, tannase, and others are applied in different industries such as food and beverage, pharmaceutical, medical, textile, detergent, biofuel, and waste management.

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